

54463 Derev

## Work Order ID 52781

October 14, 2009 10:39:17 AM



Page 1

Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

S 09/12/08

JG BG 09/12/04

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

9/12/4 sup

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

2) S 09/12/08

H

B535176

**Work Order ID 52781**

October 14, 2009 10:39:17 AM



Page 2

Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/12/10

ME  
09-12-09

# Picklist Print

Page 1

October 14, 2009 10:39:27 AM

Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation



Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-742-043RevH		Manufactured	No			110	Each	0.0000	1.0000			
												
Replacement Float Skidtube												
D2571RevE		Manufactured	No			110	Each	15.0000	1.0000			
												
Saddle, Fwd Out 205												

53510 9/12/85

9/12/4 SP

Warehouse  
Location

Main Warehouse

ST	12
11644	1
43564	4
47564	7

Main Warehouse

ST433	3
51520	3

D2572RevE

Manufactured No

110 Each

13.0000

1.0000

9/12/4 SP

Saddle, Fwd In 205

Warehouse  
Location

Main Warehouse

ST	13
43565	4
51521	9

# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2573RevE		Manufactured	No			110	Each	12.0000	1.0000			
<div>8</div> <div>Saddle, Aft Out 205</div>												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

12

43566

4

44206

1

47566

7

D2574RevE		Manufactured	No			110	Each	3.0000	1.0000			
<div>8</div> <div>Saddle, Aft In 205</div>												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

3

43567

3

52905

2

# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2876RevB Manufactured No

110

Each

191.0000

2.0000



9/12/14 SP

Saddle Spacer

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

144

42364

144

2

Main Warehouse

ST051

47

51540

47

D2877RevB

Manufactured No

110

Each

122.0000

2.0000



9/12/14 SP

Saddle Spacer

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

122

46518

1

47292

84

51541

37

CS

# Picklist Print

October 14, 2009 10:39:27 AM

Page 4

Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3403-1RevB Bushing		Manufactured	No			110	Each	111.0000	16.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

111

41709

84

44368

16

46691

11

D2747RevB

Manufactured

No

110

Each

297.0000

4.0000

Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

297

39224

4

43855

93

51921

200

# Picklist Print

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October 14, 2009 10:39:27 AM

Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3533-1RevB  Set Screw		Manufactured	No			110	Each	210.0000	2.0000		9/12/14	SD

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	210	
47625	10	
51602	200	

AN4C6A

Purchased

No

110

Each

466.0000

16.0000



Bolt



9/12/14

SD

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
103344	4	
Main Warehouse		
ST	462	
111295	0	
111724	62	
112759	200	
112794	200	

16SD

# Picklist Print

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Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C52A  BOLT		Purchased	No			110	Each	156.0000	8.0000			

9/12/14 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

156

103914

19

112543

87

112641

50

850

AN6C12A  
  
BOLT

Purchased

No

110

Each

171.0000

8.0000

9/12/14 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

171

104289

1

110396

170

850



# Picklist Print

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Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation



Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB		Manufactured	No			110	Each	719.0000	32.0000			
											9/12/4 50	
Phenolic Washer												

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

219

34471

8

48258

211

Main Warehouse

ST117

500

51596

500

AN960C416L

Purchased

No

110

Each

2,212.0000

32.0000



WASHER



3234

9/12/4 8

## Warehouse

## Loc Qty

## Loc Code

### Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

2168

111916

2

112492

266

112612

1000

112794

500

112828

400

3250

# Picklist Print

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Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-9RevB Phenolic Washer		Manufactured	No			110	Each	563.0000	8.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

563

35523

563

110

Each

120.0000

8.0000

854

9/12/14 SD

AN960C616L

WASHER

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

120

107242

2

110382

68

111424

50

110

Each

167.0000

16.0000

854

9/12/14 SD

D3672-11RevB

Phenolic Washer

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

167

35524

167

16 SD

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Shop Packet Print

Page 8

# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4  Nut		Purchased	No			110	Each	1,067.000	29.0000			

9/12/4 SD

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	1027	
112243	2	
112314	725	
112492	300	

2950

D3403-3RevB

Manufactured No



Bushing

110

Each

28.0000

8.0000

9/12/4 SD

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	28	
44369	28	

850

D3405-041RevB

Manufactured No



Lug Assembly

110

Each

0.0000

1.0000

851673 9/12/4 SD  
1352323

# Picklist Print

Page 10

October 14, 2009 10:39:27 AM

Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D3405-043RevB  Lug Assembly		Manufactured	No			110	Each	6.0000	1.0000			

9/12/14 SI  
B52324 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

6

46589


1

46863

1

51652

4

8 AN4C47A  
  
Bolt

Purchased

No

110

Each

124.0000

4.0000

9/12/14 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

124

112489

2

112641

100

112816

22

454

# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3407-041RevE Manufactured No

110

Each

20.0000

1.0000



Tow Ring

B53834 9/12/14 SD

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

17

48356

1

50755

4

51926

12

D3417-3RevE Manufactured No

110

Each

28.0000

2.0000



Washer

9/12/14 SD

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

28

51648

28

42174

# Picklist Print

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Work Order ID: 52781

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA Washer		Manufactured	No			110	Each	189.0000	1.0000		9/12/14	SL

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

182

51653

182

AN3C37A

Purchased

No

110

Each

163.0000

1.0000

9/12/14

SL

BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

163

111976

63

112454

100

150

# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation



Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:



Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C40A  BOLT		Purchased	No			110	Each	97.0000	1.0000 		9/12/14 SP	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	97	
106169	7	
106176	40	
112454	50	

154

AN3C41A  BOLT	Purchased	No				110	Each	248.0000	1.0000 		9/12/14 SP	
---	-----------	----	--	--	--	-----	------	----------	---	--	------------	--

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	4	
103324	4	
Main Warehouse		
ST	244	
111925	44	
112431	100	
112829	100	

1251

# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3C42A		Purchased	No			110	Each	146.0000	1.0000			
<div style="display: flex; justify-content: space-between;"> <div> <p>BOLT</p> </div> <div> <p>9/12/14 SP</p> </div> </div>												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 146

106169 46

106176 100

AN3C43A		Purchased	No			110	Each	91.0000	4.0000			
<div style="display: flex; justify-content: space-between;"> <div> <p>BOLT</p> </div> <div> <p>1750</p> <p>9/12/14 SP</p> </div> </div>												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 91

106227 2

106228 35

107457 54



# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C46A  BOLT		Purchased	No			110	Each	93.0000	5.0000 		9/12/4	SP

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST    93

106169                                      5

106176                                      9

111918                                      79

AN960C10L

Purchased

No

110

Each

4,772.000

26.0000



SSP

9/12/4      SP

Warehouse                      Loc Qty                      Loc Code  
Location

OFFSHORE

FG    100

103585                                      100

Main Warehouse

ST    4672

112116                                      1009

112612                                      3663

26SP

# Picklist Print

October 14, 2009 10:39:27 AM

Work Order ID: 52781



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation



Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3  Nut		Purchased	No			110	Each	5,135.000	13.0000 		9/12/4 SP	

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

5055

111819

78

112243

39

112314

4938

13x50

REFERENCE ONLY

DART AEROSPACE USA, INC.

REFERENCE 0

IIN-D412-742

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(CONTINUED FROM PAGE 18)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46	16		D3403-1	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49	8		AN4C52A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	16		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		ANC47A	BOLT
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C46A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

\*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

\*\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

52781

REFERENCE ONLY

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Revision: D

Date: 07.10.04

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. D AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 3.

REF. FAA STC: SR01583SE  
REF. CANADIAN STC: SH05-37  
REF. EASA STC: EASA.IM.R.S.01126

**REFERENCE ONLY**

## INSTRUCTIONS:

- 1) FOR D412-742-011/-013 SKIDTUBES @ CHANGE 006 AND SUBSEQUENT, UPDATE THE PARTS LIST TO MODIFY THE BOLT USED TO ATTACH THE GHW LUG AS FOLLOWS:

### 5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

### 32.15 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

ITEM	Qty -011	Qty -041	Qty -015	PART NUMBER	DESCRIPTION
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-041	FLOAT SKIDTUBE
	1		X	D412-742-015	ELECTRIC STEP KIT

**IS:**

63	4			AN4C47A	BOLT
----	---	--	--	---------	------

**WAS:**

63	4			AN4C46A	BOLT
----	---	--	--	---------	------

### 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

### 32.16 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

ITEM	Qty -013	Qty 043	PART NUMBER	DESCRIPTION
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE

**IS:**

63	4		AN4C47A	BOLT
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**WAS:**

63	4		AN4C46A	BOLT
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52787

A	NEW ISSUE	AJS	08.12.19
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9441	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	NTS
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